

[illegible]

|                                              |             |           |           |          |          |          |          |          |          |          |          |          |
|----------------------------------------------|-------------|-----------|-----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| of pipe<br>storage<br>can be<br>set          |             |           |           |          |          |          |          |          |          |          |          |          |
| Bendin<br>g speed                            | deg/<br>sec | Max. 90   | Max. 60   | Max. 45  | Max. 40  | Max. 35  | Max. 30  | Max. 25  | Max. 25  | Max. 25  | Max. 25  | Max. 25  |
| Tube<br>rotation<br>speed                    | deg/<br>sec | Max. 270  | Max. 270  | Max. 270 | Max. 270 | Max. 270 | Max. 180 | Max. 180 | Max. 180 | Max. 180 | Max. 180 | Max. 180 |
| Feeding<br>speed                             | mm/s<br>ec  | Max. 1000 | Max. 1000 | Max. 900 | Max. 900 | Max. 900 | Max. 700 | Max. 700 | Max. 700 | Max. 700 | Max. 700 | Max. 700 |
| Bendin<br>g angle                            | deg         | ±0.15     | ±0.15     | ±0.15    | ±0.15    | ±0.15    | ±0.15    | ±0.15    | ±0.15    | ±0.15    | ±0.15    | ±0.15    |
| Pipe<br>rotation<br>angle                    | deg         | ±0.05     | ±0.05     | ±0.05    | ±0.05    | ±0.05    | ±0.05    | ±0.05    | ±0.05    | ±0.05    | ±0.05    | ±0.05    |
| Feeding<br>length                            | mm          | ±0.1      | ±0.1      | ±0.1     | ±0.1     | ±0.1     | ±0.1     | ±0.1     | ±0.1     | ±0.1     | ±0.1     | ±0.1     |
| Rotatin<br>g tube<br>servo<br>motor<br>power | W           | 400       | 400       | 400      | 750      | 750      | 1000     | 1000     | 1500     | 3000     | 5000     | 7000     |
| Feeding<br>servo<br>motor<br>power           | KW          | 0.75      | 1         | 1        | 1        | 1.5      | 2        | 2        | 3.5      | 5        | 7        | 11       |
| Hydraul<br>ic<br>motor<br>power              | KW          | 3         | 3         | 4        | 5.5      | 5.5      | 7.5      | 11       | 15       | 22       | 30       | 45       |
| Maximu                                       | mpa         | 12        | 12        | 14       | 14       | 14       | 14       | 14       | 14       | 17.5     | 17.5     | 17.5     |

|                                             |           |      |      |      |      |      |      |      |      |      |       |       |
|---------------------------------------------|-----------|------|------|------|------|------|------|------|------|------|-------|-------|
| m<br>pressur<br>e                           |           |      |      |      |      |      |      |      |      |      |       |       |
| Fuel<br>tank<br>capacit<br>y                | lite<br>r | 80   | 80   | 130  | 190  | 300  | 380  | 380  | 380  | 400  | 450   | 680   |
| Length<br>of<br>bending<br>machin<br>e      | mm        | 2600 | 2900 | 4300 | 4300 | 5850 | 6700 | 6600 | 6600 | 9000 | 10200 | 13600 |
| Height<br>of<br>bending<br>machin<br>e      | mm        | 1250 | 1250 | 1350 | 1350 | 1400 | 1400 | 1500 | 2100 | 2100 | 2180  | 2180  |
| Weight<br>of<br>bending<br>machin<br>e (kg) | kgw       | 1200 | 1500 | 2200 | 2800 | 3500 | 3600 | 6500 | 7500 | 8500 | 29000 | 38000 |

**\*Non-standard models,customized according to customer requirements**

**\*The data is for reference only, and the final technical parameters are subject to the technical agreement.**