

Model	Unit	HSB38NC	HSB50NC	HSB63CNCX1A-1S	HSB75NC	HSB89NC	HSB115NC	HSB130NC	HSB168NC	HSB219NC
Maximum applicable carbon steel pipe Bending radius 1.5D as an example	mm	$\phi 38 \times 1.9t$	$\phi 50 \times 3.0t$	$\phi 63 \times 2.5t$	$\phi 75 \times 3.0t$	$\phi 89 \times 4.0t$	$\phi 115 \times 8.0t$	$\phi 130 \times 8.0t$	$\phi 168 \times 10.0t$	$\phi 219 \times 15.0t$
Maximum applicable stainless steel pipe Bending radius 1.5D as an example	mm	$\phi 31.75 \times 2.2t$	$\phi 31.75 \times 2.2t$	$\phi 57.1 \times 2.2t$	$\phi 69.85 \times 1.9t/2.2t$	$\phi 82.55 \times 1.8t$	$\phi 101.6 \times 3.0t$	$\phi 101.6 \times 3.0t$	$\phi 125 \times 4.0t$	$\phi 150 \times 6t$
Maximum thread length (a)	mm	1600	2210	2500	2900	2900	4250	4600	4800	5200
Maximum bending radius	mm	175	200	250	300	350	400	400	400	400
Maximum bending angle	deg	190	190	190	190	190	190	190	190	190
The number of bends can be set for each pipe fitting	个	16	16	16	16	16	16	16	16	16
Maximum oil pressure	mpa	14	14	14	14	14	14	17.5	17.5	17.5
Motor power	kw	4	5.5	5.5	7.5	11	15	22	30	45
Machine weight	kg	750	950	1600	1900	2900	5000	8000	10000	15000
Machine Size	L, W, H (mm)	2300X650X1200	3100X700X1250	4300X850X1160	4000X1100X1250	4200X1150X1250	5600X1600X1500	5600X1600X1500	7000X2000X1700	9000X2500X1800

Name regulation	(CNC auto tube bender) (Max. Tube O.D.)	Bending type	(Electric bending) (Hydraulic bending)	Whether with push bending	(If with push bending add P) (If no push bending then empty)	(End bending extension with push bending) (TB means end bending extension with push)	Name regulation	R(Right hand bending) L(Left hand bending)	Tube bending layer quantity	(Single stack) (Double stack) (Triple stack) (Multiple stack)
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*Non-standard models,customized according to customer requirements

*The data is for reference only, and the final technical parameters are subject to the technical agreement.