

M o d e l		20XE	25XE	32XE	45XE	65XE	85XE
round tube /iron tube (S=40kgf/mm ²)	φ 20×2.0t	φ 25×1.5t	φ 30×2.0t	φ 48×2.0t	φ 65×2.0t	φ 80.2×2.0t	
round tube/nonferrous metal [S=25kgf/mm ²]	φ 20×2.0t	φ 25×2.0t	φ 30×3.5t	φ 48×3.5t	φ 65×3.5t	φ 80.2×3.5t	
round tube/stainless steel [S=60kgf/mm ²]	φ 18×2.0t	φ 18×2.0t	φ 28.6×1.3t	φ 42×1.5t	φ 60×1.5t	φ 80.2×1.5t	
square tube/metal [S=40kgf/mm ²]	18×18×2.0t	20×20×2.0t	25.4×25.4×1.5t	35×35×2.0t	50×50×2.0t	60×60×2.0t	
round bar [S=40kgf/mm ²]	φ 12	φ 12	φ 20	φ 30	φ 35	φ 40	
bending speed	220° /sec	220° /sec	172° /sec	90° /sec	90° /sec	90° /sec	
bending accuracy	±0.05°	±0.05°	±0.01°	±0.01°	±0.01°	±0.01°	
feeding speed	1200mm/sec	1200mm/sec	1000mm/sec	800mm/sec	700mm/sec	700mm/sec	
feeding accuracy	±0.05mm	±0.05mm	±0.02mm	±0.02mm	±0.02mm	±0.02mm	
tube rotate speed	300° /sec	300° /sec	300° /sec	240° /sec	200° /sec	200° /sec	
tube rotate accuracy	±0.05°	±0.05°	±0.02°	±0.02°	±0.02°	±0.02°	
machine head rotation speed	180° /sec	180° /sec	120° /sec	100° /sec	80° /sec	80° /sec	
machine head rotation accuracy	±0.05°	±0.05°	±0.01°	±0.01°	±0.01°	±0.01°	
machine head up&down speed	300mm/sec	300mm/sec	220mm/sec	160mm/sec	120mm/sec	120mm/sec	

machine head up &down accuracy	±0.05mm	±0.05mm	±0.03mm	±0.03mm	±0.03mm	±0.03mm
machine head left&right speed	240mm/sec	240mm/sec	200mm/sec	160mm/sec	160mm/sec	160mm/sec
machine head left &right accuracy	±0.05mm	±0.05mm	±0.03mm	±0.03mm	±0.03mm	±0.03mm
*Non-standard models, customized according to customer requirements						
*The data is for reference only, and the final technical parameters are subject to the technical agreement.						